TECHNICAL SPECIFICATION

All-Dielectric Self-Supporting Fiber Cable

Version	Date	Prepared	Reviewed	Approved
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1. GENERAL

1.1 SCOPE

This listed specification covers the design requirements and performance standard for the supply of optical fiber cable in the industry. It also includes ZTT premium designed cable with optical, mechanical and geometrical characteristics.

Cable type	Application
ADSS-PE-2/4/8/12B1.3-1.5KN	Self-supporting aerial installation cable
ADSS-PE-24B1.3-2.5KN	Self-supporting aerial installation cable

1.2 CABLE DESCRIPTION

ZTT cable possesses high tensile strength and flexibility in compact cable sizes. At the same time, it provides excellent optical transmission and physical performance.

1.3 QUALITY

Excellent quality control is achieved through intense in-house quality check and stringent audit acceptance by ISO 9001.

1.4 RELIABILITY

Initial and periodic product qualification tests for performance and durability are performed rigorously to ensure product reliability.

1.5 REFERENCE

The cable which ZTT offered are designed, manufactured and tested according to international standards as follows:

IEC 60793-1	Optical fiber Part 1: Generic specifications
IEC 60793-2	Optical fiber Part 2: Product specifications
IEC 60794-4-20	Optical fiber cables-Part 4-20: Aerial optical cables along electrical power lines-Family specification for ADSS(All Dielectric Self Supported) optical cables
ITU-T G.650	Definition and test methods for the relevant parameters of single-mode fibers
ITU-T G.652	Characteristics of a single-mode optical fiber and cable
EIA/TIA 598	Color code of fiber optic cables

2. OPTICAL FIBER

The optical fiber is made of high pure silica and germanium doped silica. UV curable acrylate material is applied over fiber cladding as optical fiber primary protective coating. The detail data of optical fiber performance are shown in the following table.

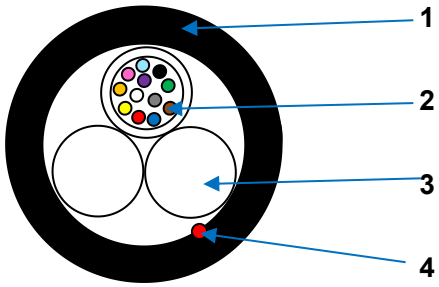
ZTT-ALF® G.652D Fiber

Category	Description	Specifications	
		Before cabling	After cabling
Optical Specifications	Attenuation @1310 nm	≤0.34 dB/km	≤0.36 dB/km(max.) ≤0.34 dB/km(average.)
	Attenuation @1550 nm	≤0.20 dB/km	≤0.25 dB/km(max.) ≤0.22 dB/km(average.)
	Zero Dispersion Wavelength	1300~1324 nm	
	Zero Dispersion Slope	≤0.092 ps/nm^2·km	
	PMD	≤0.2 ps/√km	
	Cable Cutoff Wavelength (λ_{cc})	≤1260 nm	
	Macro Bending Loss (100 turns; Φ50 mm) @1550 nm (100 turns; Φ50 mm) @1625 nm	 ≤ 0.05 dB ≤ 0.10 dB	
	Mode Field Diameter @1310 nm	9.2±0.4μm	
Dimensional Specifications	Cladding Diameter	125 ±1μm	
	Core/Clad Concentricity Error	≤0.6μm	
	Cladding Non-Circularity	≤1.0%	
Mechanical Specifications	Proof Stress	≥0.69Gpa	

3. CABLE STRUCTURE

3.1 CABLE TYPE: ADSS-PE-2/4/8/12B1.3-1.5KN;ADSS-PE-24B1.3-2.5KN

Picture is only for reference



Technical Characteristics

- The unique extruding technology provides the fibers in the tube with good flexibility and bending endurance
- The unique fiber excess length control method provides the cable with excellent mechanical and environmental properties
- Multiple water blocking material filling provides dual water blocking function
- Provide good tension performance

Construction：

1. Outer sheath (HDPE, black)
2. Loose tube, fiber and jelly
3. Strength member (FRP)
4. Ripcord

Dimension and Properties

Physical	Fiber count (G.652D)	2/4/8/12	24
	No of loose tube / FRP	1/2	
	Fiber No. per tube	2/4/8/12	24
	Cable OD	7.0mm±0.4mm	8.0mm±0.4mm
	Cable weight	45kg/km±15%	61kg/km±15%
	Operation temperature range	-40 deg C to + 70 deg C	
	Installation temperature range	-10 deg C to + 60 deg C	
	Transport and storage temperature range	-40 deg C to + 70 deg C	
Mechanical	MAT	1500N	2500N
	Crush resistance	2200N/100mm	
	Minimal installation bending radius	25x OD	
	Minimal operation bending radius	15 x OD	

Color code scheme:

Fiber color	blue	red	green	brown	gray	white	yellow	violet	pink	aqua	orange	black
Tube color	Natural											

Note: 13~23th fiber colors same as 1~11 fiber with black tracer, 24th fiber color is natural

4. TEST REQUIREMENTS

Approved by various professional optical and communication product institution, ZTT also conduct various in-house testing in its own Laboratory and Test Center. She also conduct test with special arrangement with the Chinese Government Ministry of Quality Supervision & Inspection Center of Optical Communication Products (QSICO). ZTT possess the technology to keep its fiber attenuation loss within Industry Standards.

The cable is in accordance with applicable standard of cable and requirement of customer. The following test items are carried out according to corresponding reference.

Routine tests of optical fiber

Mode field diameter	IEC 60793-1-45
Mode field Core/clad concentricity	IEC 60793-1-20
Cladding diameter	IEC 60793-1-20
Cladding non-circularity	IEC 60793-1-20
Attenuation coefficient	IEC 60793-1-40
Chromatic dispersion	IEC 60793-1-42
Cable cut-off wavelength	IEC 60793-1-44

TEST LIST

4.1 Tension Loading Test

Test Standard	IEC 60794-1-2 E1
Sample length	No less than 50 meters
Load	MAT
Duration time	1 minute
Test results	Additional attenuation:≤0.05dB/km after test
	No damage to outer jacket and inner elements

4.2 Crush/Compression Test

Test Standard	IEC 60794-1-2 E3
Load	Crush load
Duration time	1minute
Test number	3
Test results	After test, Additional attenuation:≤0.05dB/km
	No damage to outer jacket and inner elements

4.3 Impact Resistance Test

Test Standard	IEC 60794-1-2 E4
Impact energy	5J
Radius	300mm
Impact points	3
Impact number	1
Test result	After test, additional attenuation: ≤0.05dB/km
	No damage to outer jacket and inner elements

4.4 Repeated Bending Test

Test Standard	IEC 60794-1-2 E6
Bending radius	25 X diameter of cable
Cycles	30 cycles
Test result	After test, Additional attenuation:≤0.05dB/km
	No damage to outer jacket and inner elements

4.5 Torsion/Twist Test

Test Standard	IEC 60794-1-2 E7
Sample length	2m
Angles	±180 degree
Cycles	10
Test result	After test, Additional attenuation:≤0.05dB/km

	No damage to outer jacket and inner elements

4.6 Bending Test

Test Standard	IEC 60794-1-2-E11A
Mandrel diameter	25 X diameter of cable
Turn number	4
Number of cycles	3 cycles
Test result	After test, Additional attenuation:≤0.05dB/km
	No damage to outer jacket and inner elements

4.7 Temperature cycling Test

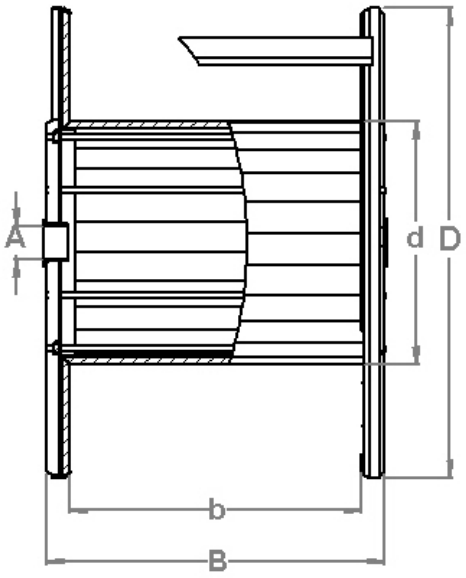
Test Standard	IEC 60794-1-2 F1
Temperature step	+20℃ →-40℃ →+70℃ →+20℃
Time per each step	12 hrs
Cycles	2
Test result	Attenuation variation for reference value (the attenuation to be measured before test at +20±3℃) ≤ 0.10 dB/km

4.8 Water penetration Test

Test Standard	IEC 60794-1-2 F5
Height of water column	1m
Sample length	3m
Test time	24 hrs
Test result	No water leakage from the opposite of the loose tube

5. PACKING AND DRUM

5.1 ZTT cables are coiled on bakelite, wooden or ironwood drum. During transportation, right tools should be used to avoid damaging the package and to handle with ease. Cables should be protected from moisture; kept away from high temperature and fire sparks; protected from over bending and crushing; protected from mechanical stress and damage.



Wooden Drum

ZTT Cable	D*d*B cm (weights kg) D: including seal plate thickness
Length / Type	2km/reel
ADSS-PE-2/4/8/12B1.3-1.5KN	Wooden 85*50*75(140)
ADSS-PE-24B1.3-2.5KN	Wooden 95*60*75(181)

Note: The drum size & cable weight as above is estimated and final size & weight shall be confirmed before shipment.

5.2 The color of cable marking is white. (The printing shall be carried out at interval of 1 meter on the outer sheath of cable) The inner end of cable is then sealed with heat shrinkable end cap to prevent ingress of water and is made available for testing. The outer end of cable is equipped with heat shrinkable end cap. Outer sheath marking legend can be changed according to user's requests.

5.3 Outdoor cable packing

Bakelite, wooden or ironwood drum

Strong wooden batten protection